

## SCOPE OF ACCREDITATION

### Chemical Processing

**Machine Specialties Inc**  
6511 Franz Warner Parkway  
Whitsett, NC 27377

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7108 Rev I - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 21 January 2018)

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

AC7108/13 – Brush Anodizing and Plating – AC7108/13 must also be selected

AC7108/14 – Stripping of Coatings as a Subcontract Process – AC7108/14 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Solvent Cleaning

Ovens Used for Thermal Treatments at a Set Point above 250°F

#### AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B12 – Adhesion Testing (Bend Test) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B23 – Other Testing In Support of AC7108

**AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)**

Anodize Aluminum, Chromic Acid  
Anodize Aluminum, Hard Anodize  
Anodize Aluminum, Sulfuric Acid  
Anodizing Aluminum, Type 1 Non-Hexavalent Chrome (e.g. Boric/Sulfuric)  
Dye  
Seal

**AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)**

Electroplating  
Cadmium Plating  
Nickel Plating

**AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)**

Aluminum  
Aluminum, Non-Hexavalent Chrome Alternatives

**AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)**

Passivation

**AC7108/13 - Nadcap Audit Criteria for Brush Anodizing and Plating (to be used on audits on/after 5 June 2016)**

Brush Plating

**AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (Only select AC7108/14 if stripping is done as an overhaul process or as a sub-contract process. It is not required for internal rework.)**